A Brief Look at How We Began...

In 1950, Talladega Foundry & Machine Co., was experiencing financial difficulties. Annual sales were down 50% since 1943, when Mr. Hocutt, President, had originally purchased the company. In an attempt to rebuild sales, Mr. Hocutt offered Mr. James Heacock, an outside salesman for the company, an opportunity to purchase 50% ownership. Mr. Heacock accepted the offer and became Sales Manager. Not long thereafter, in 1958, Talladega Machinery & Supply Co. (TMS) was incorporated to become the sales organization for the group. Industrial Supplies were added to the existing product lines of machined parts and castings.

At the time, cotton was king! Many new industries began migrating to the south, including chemical, textile, wood products, farm machinery, and construction equipment. TMS utilized its versatility to solve manufacturing problems for these local businesses. The company soon gained a reputation for providing quick delivery on parts that typically took months to receive from the Original Equipment Manufacturer. TMS maintains that capability and focus today.

In 1978, Heacock & Hocutt split the partnership. Mr. Heacock took full ownership of TMS, including the machine shop and industrial supply divisions. To date, the company has expanded and diversified significantly. A greenfield foundry, Talladega Castings and Machine Co., was started. A fabrication company, Specialties Manufacturing, was acquired and the industrial supply business has expanded to four branch locations throughout the southeast. Operations also include a Media Division and a Guideline Laser Group. Today, TMS has grown into a full service contract manufacturer and diversified into heavy industrial equipment rebuilds.

TMS Today... ISO 9001: 2008 Certified

Providing outstanding customer service and quality parts since 1949, TMS has grown from a small foundry and machine shop into a diverse group of companies that ship products across the globe. Today, TMS operates two machining facilities, an iron and steel foundry, a large fabrication and machine assembly plant, a network of four industrial supply locations, a guideline laser facility, a heavy industrial equipment build/repair group, and a multimedia division. Our ISO 9001: 2008 certification distinguishes us as having the capacity to design, develop, produce, and deliver products that meet the ISO’s international standards, assuring our customers that their expectations are met.

Many Original Equipment Manufacturers (OEMs) are reducing suppliers and outsourcing manufactured components and assemblies to a few select vendors. Our manufacturing capabilities combined with our industrial supply network make our service unique, versatile, and broad. We have expanded our capabilities in order to become the complete one-stop source and to provide the value-added products that our customers demand.

Today, TMS employs over 250 people at six locations throughout the southeast. We welcome the opportunity to show you how TMS can provide value-added products and services to improve your company’s bottom line. Please visit our facilities and let us demonstrate what TMS has to offer!
Our Contract Manufacturing Division Exemplifies Our Multi-Divisional Teamwork Advantage...

The TMS Contract Manufacturing division is made up of a group of highly skilled, experienced technicians who are willing to provide services such as: in-house or on-site rebuilds of your machinery, machinery installation, and/or a complete plant evaluation. The Contract Manufacturing group works with the other manufacturing divisions of the TMS family of companies to provide new or refurbished parts for your machinery rebuilds. Thanks to our ability to manufacture our own parts and purchase our supplies at wholesale prices, we are able to provide quality craftsmanship for an excellent price and in a timely manner. Although we have rebuilt machines for a variety of industries, there are three industries that we have specialized in: the wire and cable, wood products, and food machinery industries.
Diversity in Serving the Wood Products Industry...

The TMS Wood Products group provides machine rebuilds, new or refurbished manufactured parts, and specialty supplies to the wood products industry. Some of our specialties include:

- new/reconditioned ring debarkers
- debarker repairs
- debarker parts
- debarker conversions
- new/reconditioned chippers
- chipper parts
- knives
- Kop-Coat lumber dip chemicals
- dip tanks
- kiln trucks/ wheels
- conveyors
  (infeed/self-centering/vibrating)
- debarker rotor bearings
- tool arms and tips
- hold-down devices
- kerf blades (band/resaw/thin)
- new/repaired hog hammers
- new/repaired laser lights
- lumber crayons
- lumber wax
- end seals and paints
- log handling tools
- saws
- saw bits/ shanks
- plywood/ veneer mill parts & support

Meeting the Needs of the Bakery & Food Industries...

The TMS Food Machinery group specializes in the manufacture and repair of continuous Do-Maker systems for the bakery industry, but we also have the capabilities to manufacture or repair many types of food machinery. When we prepare to manufacture a piece of equipment, we form a partnership with the customer to develop and accommodate the machine to their needs. Then we utilize our manufacturing and machine assembly capabilities to create a new or refurbished piece of machinery that meets or exceeds our customer’s needs.

Our Do-Maker systems are unsurpassed in quality and affordability. Most appealing to customers is the way we have modified and upgraded the equipment to today’s standards. Every system we build includes stainless steel skin, totally computer controlled processing, high volume output pumps, increased production capabilities, and low maintenance. In addition to producing bread and bun lines, our Do-Maker systems can also produce pretzels and croutons. As you will see, never before has a system been built which can be as versatile as our Do-Maker systems.
Our Experienced Staff Provides Services for In-House and On-Site Rebuilds...

Established in 1986, TMS Wire and Cable Group is one of the fastest growing wire and cable service centers in the nation. We have a dedicated facility and staff ready to completely rebuild and refurbish equipment, focusing primarily on wire drawing machines, annealers, payoffs, spoolers, accumulators, take-ups, rewinders, stranders and bunchers. With help from the manufacturing divisions, we are able to manufacture replacement OEM parts, such as gears, shafts, sheaves, pull blocks and more for various wire and cable machines. Our capable group can provide you with on-site cost estimations, in-house rebuilds, on-site rebuilds, plant evaluations, spare parts and machinery installations.

Our local allied vendors include: rubber and urethane production and application facilities; plating, coating and grinding shops; and plasma and water jet cutting shops. Because of the concentration of expert machining services in our area, we can handle your most difficult challenges.

We supply both alumina and zirconia oxide ceramics to provide the ultimate in longevity for both aluminum and copper drawing operations. We are able to provide ceramic components from CoorsTek, Kyocera Industrial Ceramics, RTP Paganoni (imported by TDI Enterprises), and other OEM ceramic manufacturers.
Production Versatility and Quick Turnaround

TMS Castings produces iron, steel, stainless steel, and chrome iron castings up to 4,000 pounds. We operate four coreless electric induction furnaces, Spectrometer-controlled alloy analysis, and a ‘no-bake’ floor with loop molding operation. We offer quick deliveries, in-house pattern making and repair, and can provide short-run or semi-production quantities.

TMS Castings is a manufacturer of replacement parts and OEM components for a variety of industries. Our customer base includes Railroad, Mining, Transportation, Aluminum Reduction, Power Generation, Pulp and Paper, Wire Manufacturing, Food Products, Construction Equipment, and Wood Processing. We also offer complete machined castings through our TMS Specialties Manufacturing Division.

**TECHNICAL DATA**

<table>
<thead>
<tr>
<th>METAL</th>
<th>GRADES</th>
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<tr>
<td>Steel</td>
<td>ASTM A27</td>
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<td>ASTM A148</td>
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<tr>
<td></td>
<td>ASTM A216</td>
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<td>Many other ASTM's available</td>
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<td></td>
<td>65-45-12</td>
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<td></td>
<td>80-55-06</td>
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<td>300 Series &amp; Heat &amp; Corrosion Resistant Series</td>
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<td>Gray Iron</td>
<td>Class 30</td>
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<td>Heat Resistant</td>
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<tr>
<td></td>
<td>Austenitic</td>
</tr>
<tr>
<td>Chrome Iron</td>
<td>24-26% CR</td>
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**CASTING WEIGHTS**

<table>
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<tr>
<th>Metal</th>
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<tr>
<td>Iron</td>
<td>up to 4,000 lbs.</td>
</tr>
<tr>
<td>Steel or Stainless Steel</td>
<td>up to 4,000 lbs.</td>
</tr>
<tr>
<td>Chrome Iron</td>
<td>up to 4,000 lbs.</td>
</tr>
</tbody>
</table>
Consistently Offering Quality Products Manufactured To Customer Specifications

Heat Treat Furnace

A former 3-piece fabrication, now a single casting, used by OEM railroad equipment manufacturer

Quench Tank Facility

Maintenance of Way Equipment

These sow molds along with ingot molds and lifting devices are produced for the aluminum, copper and lead smelting and recycling industries.

Asphalt Paving Equipment

A variety of 50 pound to 1000 pound castings in final inspection prior to shot blasting and shipping.

Parts for Aluminum Dross Press

Steel Press Frames

Rail wheels in foreground and furnace car wheels in crates.
Tell Us What You Need & We Can Make It!

TMS Specialties Manufacturing is comprised of our CNC and conventional machining operation plus our fabrication and assembly plant. This group is located in our largest facility, a 125,000 square foot, three-bay plant with ten 15-ton overhead bridge cranes. We are dedicated to excellence and consistently produce high quality OEM and replacement parts for a variety of markets.

One of our many capabilities includes gear manufacturing and small and large gearbox rebuilds. We produce spur, stub, tooth helical, herringbone, bevel, spiral bevel, worm, rack pinion, internal, internal spline, and spline shaft gears. We also produce diametrical, circular, and module pitch gears and roller chain, mill chain, silent chain, and metric roller chain sprockets.

Specialties Manufacturing works with other divisions within the TMS family of companies to provide value-added components and assemblies, such as machined castings. Our engineering department designs, co-designs, and reverse engineers using AutoCAD and Solid Works. We also specialize in emergency and breakdown work.
Just One of the Reasons TMS Can Do It Better: Our STATE-OF-THE-ART EQUIPMENT!

- Daewoo Doosan DB 130CX CNC Horizontal Mill
- Mitsubishi ML3015LVP plus Laser with storage tower and load/unload
- ABB IRB 2400 Robotic Welder
- Mori Seiki MT2500-9-Axis Mill Turn Center
- Mazak FH 6800 Horiz. Machining Center
- High-Def Plasma Burning Table 10’ x 56”
- Mazak Integrex 60 CNC Lathe with Milling Capabilities
- 120” Diameter x 72” VTL Mill
- Mori Seiki MV 80 CNC Machining Center
- 10” x 135-Ton CNC Brake Press
Service With A Smile...

TMS has been a source for industrial supplies since 1958. With four locations throughout the southeast, TMS can satisfy all of your industrial supply needs. Currently, we are a member of the Induserve Distribution Network, a national network of warehouses storing over 300,000 items including industrial, power transmission, safety, and office supplies.

Some of our branches specialize in certain items. For example, our Fayetteville, North Carolina branch provides 24-hour emergency service with our Parker Store products. Parker Store products include hydraulic hoses, air hoses, quick couplings, brass items, tubing, adapters, and all types of fittings. Our industrial supply group continuously strives to provide excellent customer service and product availability. We offer EDI ordering, volume discounts, Visa, MasterCard, and American Express payments, and direct customer billing. Contact your local TMS Industrial Supply representative to see how your company can benefit from a partnership with the TMS Industrial Supply Group.

Take a Look at Our Diverse Product Line...

ABRASIVES
3M
ARC
Anderlex
Hermes
Minka
Norton
Pacific Abrasives
Pacific Grinding
Sait

ABSORBENTS
Envirotech

ADHESIVES
3M
Loctite
MRO
Permatex
White Lightning

BROOMS & BRUSHES
Advance
Brush Design
Carolina Brush
Cornelia Broom
Weiler

CASTERS
AIE
Atlantic Caster
Bassick
Colson
Faultless
Hamilton
RWM

CHEMICALS

CONSTRUCTION
EQUIPMENT

CUTTING TOOLS
Morse
Precision
Regal Beloit
Sandvik
Star Tool
Union Butterfield

ELECTRICAL

FANS, HEATERS,
FILTRATION
Airmaster
American Air Filter
Schaeffer Ventilation
TPI

FASTENERS

GLOVES
Ansell
Liberty Glove
Memphis Glove
Perfect Fit Glove
Superior Glove
Wells Lamont

HAND CLEANERS
GoJo
Laco-Markal Wipes
Zep

HAND TOOLS
Armstrong
Cooper Tools
Klein
Martin
Olympia
SK
Stanley

HARDWARE

HOSE & ACCESSORIES

JANITORIAL

KNIVES/SCISSORS
Ardell
Gingher
Heritage-Klein
Hyde
Stanley
Wiss

LADDERS
Cotterman
Green Bull
Louisville
Werner

LUBRICATION
Alemite
CRC
Dutton Laision
PB Blaster
Plews
Schaeffer
Sprayon
WD-40

MARKERS
Dixon
LA-CD/Markal
Marktex

MATERIAL HANDLING
OFFICE SUPPLIES
PAINT
Aervoe
Gavlon
Krylon
PIES, VALVES & FITTINGS
PLUMBING
PNEUMATICS/
HYDRAULICS
Coilhose
Mechanical Rubber
Parker
Price Rubbe
POWER TOOLS
POWER TRANSMISSION
PRECISION TOOLS
PUMPS
RAGS

SAFETY
(Eye, Ear, Respiratory, Clothing)
3M
Crews
Dalcoz Safety
Gateway
Gerson
Howard Leight
MSA
Moldex
Pyramex
Tyvek
Uvex

TAPES
(Masking, Duct, Strap)
3M
Atlantic Tape
Intertape

TRUSERVE/TRUE VALUE
WELDING
Everything you need and
great service, too!

For more information, go to our website at www.tmsco.com or call 1-800-766-6703
State-of-the-Art Laser Technology...

TMS Laser Division manufactures helium-neon lasers and laser diodes, and repairs all brands of lasers. These lasers are typically used as visual reference lines for multiple industrial applications. Lasers can result in improvements in material yield or recovery of 10% or more.

Typical applications include forestry (sawmill, planing, flooring), woodworking (furniture, cabinet, molding), tire manufacturing, textile, carpet manufacturing, and metalworking. Other applications exist in pre-positioning of material for drilling, bending, shearing, or any application needing a visual reference line.

The Forestline helium-neon laser is the most powerful laser in its category. It provides extra heat sinking and internal power supply protection. The high efficiency output lens generates a sharp, even line with defined end points at lengths of more than 40 feet. All laser components are warranted for a full 16 months from date of purchase. Our factory repair technicians provide low-cost, guaranteed, 48-hr. turnaround service on helium-neon lasers.

### Laser Specifications

- **Power Requirements:** 90120 V AC, 60 HZ
- **Power Consumption:** 30 Watts
- **Laser Head Output:** 8.5 Milliwatts
- **Light Source:** Helium-Neon Laser
- **Operating Range:** -20° to 50° C
- **Weight:** 6.7 pounds
- **Power Supply:** 220 Volt AC available, 12 Volt DC available

### Forestline Laser Diode Line Generator

- 635-10mW produces a single dot
- 635-5mW for short lines up to 8 feet
- 635-10mW for lines from 8 feet to 16 feet
- 635-15mW for lines from 16 feet to 30 feet
- Universal bracket holds the laser diode with sliding clamp can be rotated to any axis
- 12 month warranty
- Solid state

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TMS’s Diversity Includes Multimedia Sales Tools and Graphic Design Services for Your Company’s Advertising Needs...

TMS Media division publishes a monthly magazine, coupled with an interactive website, TMS Machinery Sales. TMS Machinery Sales caters to the forestry, primary processing and woodworking industries. Advertisers receive tremendous value with print and internet advertising packages custom targeted to their specific market.

**TMS Machinery Sales** is distributed monthly to qualified subscribers and contains more than 48 pages of available surplus wood processing equipment located throughout the world. Our database contains over 3,500 pieces of used equipment in 83 categories worth more than $30,000,000. Seller listings are unlimited and free, and **TMS Machinery Sales** collects a small commission on qualified sales generated through our nationally recognized service.

For more information, go to our website at www.tms-sales.com.
TMS Group Locations

TMS Headquarters
301 North Johnson Avenue
Talladega, AL 35160
256-362-4124
800-289-8672
Fax 256-761-2565

TMS Laser Division
1240 King Street
Talladega, AL 35160
256-480-5143
800-766-6745
Fax 256-761-2436

TMS Castings
228 North Court Street
Talladega, AL 35160
256-362-5550
800-766-6708
Fax 256-362-1321

TMS Specialties Manufacturing Co., Inc.
1240 King Street
Talladega, AL 35160
256-761-2575
1-800-213-6628
Fax 256-761-2486
CNC Machine Shop
1-800-766-6706

TMS Media
301 North Johnson Avenue
Talladega, AL 35160
256-480-5084
800-766-6701
Fax 256-761-2579

TMS Contract Manufacturing
301 North Johnson Ave.
Talladega, AL 35160
Wire & Cable Division
800-766-6704
Wood Products Division
800-887-4027
Bakery Products Division
256-480-5161

TMS Fayetteville
3510 Gillespie Street
Fayetteville, NC 28306
910-425-7201
800-982-5268
Fax 910-425-8499

TMS Griffin
1112 Anne Street
Griffin, GA 30223
770-227-5431
800-749-2863
Fax 770-229-8329

TMS LaGrange
1504 Orchard Hill Road
LaGrange, GA 30240
706-884-2618
800-775-2622
Fax 706-884-8308

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